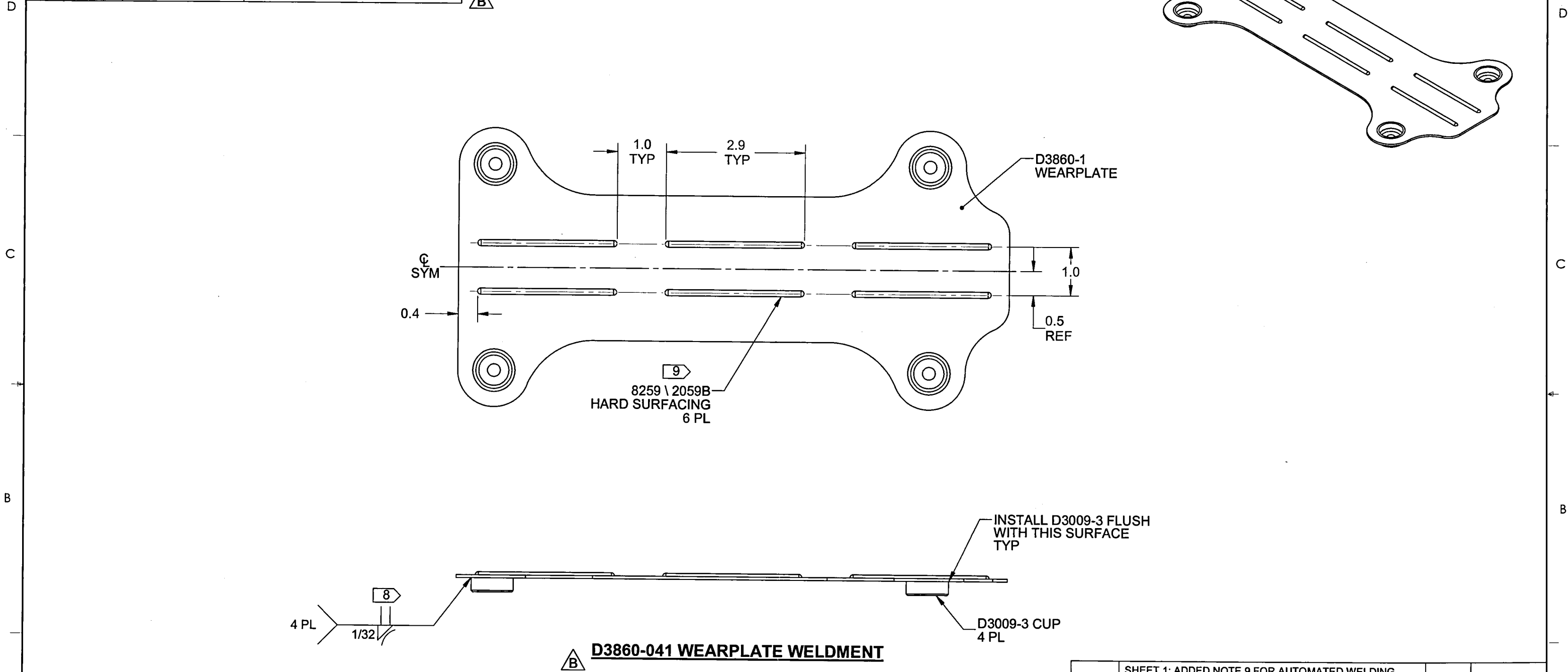


ITEM	QTY -041	P/N	DESCRIPTION
	X	D3860-041	WEARPLATE WELDMENT
1	4	D3009-3	CUP
2	1	D3860-1	WEARPLATE
3	A/R	8259 \ 2059B	HARD SURFACING

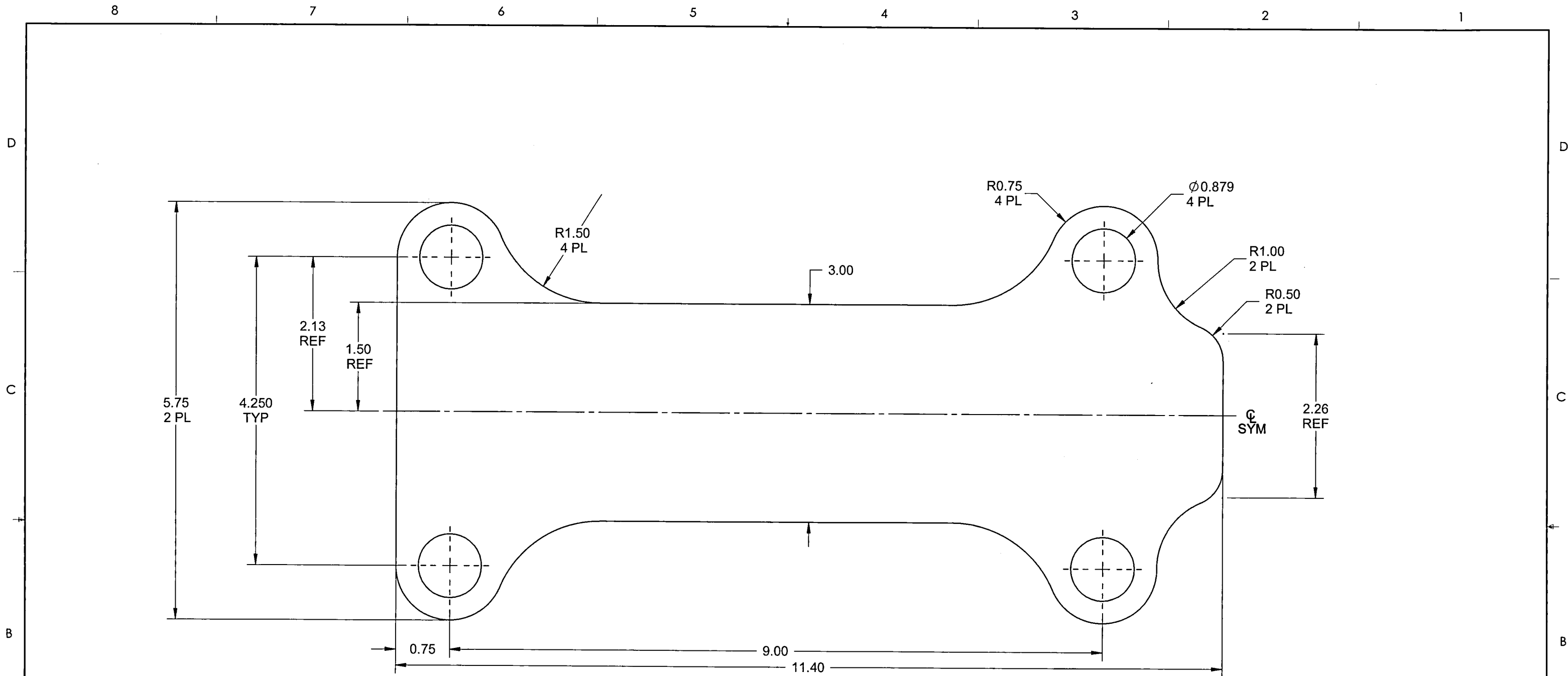


NOTES:
1) MATERIAL: N/A
2) FINISH: POLISH WELD SURFACE AREA
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.87 lbs
8) WELD PER DART QSI 004
9) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR
APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED
2017-11-15
ECW 17-TSD

APPROVED

B	SHEET 1: ADDED NOTE 9 FOR AUTOMATED WELDING. UPDATED NOTE 2 FOR POLISHING WELD. SHEET 2: GENERAL TOLERANCES FOR -1 UPDATED, UPDATED MATERIAL SPECIFICATION.	SAD	15.10.20
A	NEW ISSUE	HS	09.01.21
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	AJS	DRAWING NO.	REV. B
MFG. APPR.	DD	D3860	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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D3860-1 WEARPLATE

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ANNEALED 16 GAUGE 0.063 THICK
PER MIL-S-5059 OR AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.73 lbs

RELEASED
2017-11-15

APPROVED

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	AJS	DRAWING NO.	REV. B
MFG. APPR.	DD	D3860	SHEET 2 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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